Apprenticeship Manitoba

UNIT TO COURSE COMPARISON (UCC) FORM

Welder Level 1

The Apprenticeship and Certification Board prescribes **time** and **content** specific curriculum standards for technical training. To assist training providers in meeting industry approved standards, this form is to be completed signed and submitted as part of the original Accreditation Application Package or Re-Accreditation Package with supporting documentation when there are changes to the approved standards. Training providers should be aware that their submission of a complete package and supporting program documents will be reviewed by Apprenticeship Manitoba. It is vital that the documents submitted as evidence are current, accurate and represent the lesson plans, evaluation tools, teaching resources and student assignments presently used in the classroom of the training provider.

It is the responsibility of the institution to ensure that they are fulfilling the content requirements of each unit. Refer to Apprenticeship Manitoba website for detailed information at: manitoba.ca/tce/apprent/apprentice/curriculum.html



rev. 01/19



| A3 Trade Safety Awareness | Included in Lesson PlanEvaluation To | A3: oolCourse Outline |
|----------------------------------|---|---------------------------|
| Course names | Course credit codes/numbers | Program Allotted Hours |
| WS&H Issues and their Importance | Trade Safety Binder | 55 minutes |
| WS&H Legal rights and | Trade Safety Binder | 70 minutes |
| Responsibilities | | |
| | Unit total (hours):► | |

Demonstration of coverage of the Apprenticeship Manitoba technical training standard must include:

- Fully completed columns with course name(s), course credit code(s)/number(s) and the time allocated to the standards by the applicant.
- Submission of all Course Outlines.
- Supporting program documents: Lesson Plans, Evaluation Tools within the specific Apprenticeship Manitoba unit.

Submissions must include a balanced variety of supporting documentation to demonstrate adequate scope of technical training.

Tip: We do not require duplicates of supporting program documents within a submission package. If one of your Course Outlines is referenced more than once, place the one (1) copy in the first reference. For every other unit that refers to that Course Outline, include a note to indicate where the outline is located.

| A1 Trade Safety Awareness | Include: Lesson PlanEvaluation Tool Course Outline | |
|---|--|---|
| Course names | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Intro to Welding Technology | 8378 | 11.5 hours |
| Metal Design/Fabrication & Oxy-Acetylene Procedures | 8414 | |
| Basic GMAW Procedures | 8474 | |
| Basic SMAW Procedures | 8486 | |
| Advanced GMAW (MIG) Procedures | 8487 | |
| Advanced SMAW (ARC) Procedures | 8488 | |
| Advanced Metal Design & Fabrication | 8489 | |
| Applied Specialties & Qualifications | 8503 | |
| GLO 1.1 (Objectives A1.1 to A 1.6, A1.8 to A1.10) | | |
| Metal Design/Fabrication & Oxy-Acetylene Procedures | 8414 | 0.5 hours |
| Basic GMAW Procedures | 8474 | |
| Basic SMAW Procedures | 8486 | |
| Advanced GMAW (MIG) Procedures | 8487 | |
| Advanced SMAW (ARC) Procedures | 8488 | |
| Advanced Metal Design & Fabrication | 8489 | |
| Applied Specialties & Qualifications | 8503 | |
| GLO 1.1 (Objective A1.7) | | |
| Intro to Welding Technology | 8378 | 0.5 hours |
| Metal Design/Fabrication & Oxy-Acetylene Procedures | 8414 | |
| Basic GMAW Procedures | 8474 | |
| Basic SMAW Procedures | 8486 | |
| GLO 8.1 (Objective A1.a1) | | |
| Metal Design/Fabrication & Oxy-Acetylene Procedures | 8414 | 0.5 hours |
| GLO 6.3 (Objective A1.a2) | | |
| Advanced Metal Design & Fabrication | 8489 | 1.0 hour |
| GLO 6.3 (Objective A1.a3) | | |
| | | |
| | Unit total (hours):► | 14 hours |

| A2 Orientation I: Structure/Scope of Trade | Include: Lesson PlanEvaluation ToolCourse Outline | |
|---|--|--|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Introduction to Welding Technology GLO 10.1 (objective A2.1) | 8378 | 2.1 hours |
| Applied Specialties & Qualifications GLO 10.2 (Objectives A2.2, A2.3 & A2.4) | 8503 | 4.9 hours |
| | | |
| | Unit total (hours):► | 7.0 hours |

| A3 Equipment | Include: Lesson PlanEvaluation ToolCourse Outline | |
|---|--|--|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Introduction To Welding Technology GLO 7.1 (Objectives A3.1) | 8378 | 0.4 hours |
| Introduction To Welding Technology GLO 3.1 (Objectives A3.2, A 3.4, | 8378 | 1.7 hours |
| Introduction To Welding Technology GLO 3.2 (Objectives A3.3, A 3.5, A3.6, A3.7 & A3.8) | 8378 | 3.4 hours |
| Metal Design / Fabrication & Oxy-Acetylene Procedures GLO 3.2 (Objectives A3.a1 to A3.a6) | 8414 | 4.6 hours |
| Applied Specialties & Qualifications GLO 3.3 (Objectives A3.b1 to A3.b12) | 8503 | 5.7 hours |
| Applied Specialties & Qualifications GLO 3.4 (Objectives A3.c1 to A3.c7) | 8503 | 4.8 hours |
| | | |
| | Unit total (hours): | 21 hours |

| B3 Trade Problems | Include: Lesson PlanEvaluation ToolCourse Outline | |
|---|--|--|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Basic GMAW (MIG) Procedures GLO 6.2 (Objectives B3.1, B3.2 & B3.4) | 8474 | 16.8 hours |
| Advanced GMAW (MIG) Procedures GLO 6.2 (Objectives B3.3 & B3.5) | 8487 | 11.2 hours |
| | | |
| | Unit total (hours): | 28 hours |

| C3 Oxy-fuel Welding | Include: Lesson PlanEvaluation ToolCourse Outline | |
|---|--|--|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Introduction to Welding Technology GLO 6.1 (Objective C3.1) | 8378 | 0.5 hours |
| Introduction to Welding Technology GLO 4.2 (Objective C3.2, C3.4, C.11, C3.13) | 8378 | 3.5 hours |
| Introduction to Welding Technology GLO 7.1 (Objective C3.3) | 8378 | 0.5 hours |
| Introduction to Welding Technology GLO 4.1 (Objective C3.5, C3.6) | 8378 | 1.0 hours |
| Introduction to Welding Technology GLO 3.2 (Objective C3.7, C3.8, C3.9) | 8378 | 2.5 hours |
| Applied Specialties & Qualifications GLO 4.3 (Objective C3.10) | 8503 | 1.5 hours |
| Metal Design / Fabrication & Oxy-Acetylene Procedures GLO 4.2 (Objective C3.12) | 8414 | 0.5 hours |
| | Unit total (hours):► | 10 hours |

| D1 Introduction to Welding Processes | Lesson Plan | Include: Evaluation Tool |
|---|----------------|-----------------------------|
| | Course Outline | |
| | Course credit | Time Allocated (Hours) |
| Course names (attach Course Outline(s)) | codes/numbers | Theory and Practical |
| Introduction to Welding Technology | 8378 | 1.1 hour |
| GLO 6.1 (Objective D1.1) | | |
| Metal Design / Fabrication & Oxy-Acetylene Procedures | 8414 | 2.1 hours |
| GLO 5.1 (Objective D1.2) | | |
| Intro to Welding Technology | 8378 | 2.1 hours |
| Metal Design/Fabrication & Oxy-Acetylene Procedures | 8414 | |
| Basic GMAW Procedures | 8474 | |
| Basic SMAW Procedures | 8486 | |
| GLO 1.1 (D1.3) | | |
| Advanced Metal Design/Fabrication | 8489 | 2.1 hours |
| GLO 7.1 (Objective D1.4) | | |
| Advanced Metal Design/Fabrication | 8489 | 3.2 hours |
| GLO 4.1 (Objective D1.5) | | |
| Introduction to Welding Technology | 8378 | |
| Basic GMAW (MIG) Procedures | 8474 | |
| Basic SMAW (ARC) Procedures | 8486 | |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.2 (Objective D1.5) | | |
| Metal Design / Fabrication & Oxy-Acetylene Procedures | 8414 | 4.2 hours |
| GLO 4.2 (Objective D1.6, D1.9) | | |
| Introduction to Welding Technology | 8378 | 4.2 hours |
| GLO 4.2 (Objective D1.7, D1.8) | | |
| | | |
| | Unit total | 21 hours |
| | (hours):► | |

| D3 Shielded Metal Arc Welding (SMAW) I | Lesson Plan | iclude: Evaluation Tool |
|--|--------------------------------|---|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Introduction to Welding Technology | 8378 | 2.2 hours |
| Basic SMAW (ARC) Procedures | 8486 | |
| GLO 6.1 (Objective D3.1) | | |
| Advanced SMAW (ARC) Welding Processes & Procedures GLO 1.1 (Objective D3.2) | 8488 | 2.2 hours |
| Advanced SMAW (ARC) Welding Processes & Procedures | 8488 | 3.7 hours |
| Basic SMAW (ARC) Procedures | 8486 | 5.9 hours |
| GLO(3,1) (Objective D3.4) | 0100 | |
| Basic SMAW (ARC) Procedures | 8486 | 3.7 hours |
| GLO 4.1 (Objective D3.5) | | |
| Introduction to Welding Technology | 8378 | 3.7 hours |
| GLO 4.2 (Objectives D3.6) | | |
| Basic SMAW (ARC) Procedures | 8486 | 7.4 hours |
| GLO 4.2 (Objective D3.7) | | |
| Basic SMAW (ARC) Procedures | 8486 | 3.7 hours |
| GLO 3.2 (Objective D3.8) | | |
| Introduction to Welding Technology | 8378 | 3.7 hours |
| GLO 4.2 (Objective D3.9) | | |
| Subtotal for D3 | | 36.2 hours |
| | | |
| D3.a Shielded Metal Arc Welding (SMAW) I | | |
| Basic SMAW (ARC) Procedures | 8486 | 2.2 hours |
| GLO 6.1 (Objectives D3.a.1) | | |
| Basic SMAW (ARC) Procedures | 8486 | 2.2 hours |
| GLO 6.1 (Objectives D3.a.2) | | |
| Basic SMAW (ARC) Procedures | 8486 | 3.7 hours |
| GLO 3.1 (Objective D3.a.3) | 0.400 | 0.71 |
| Basic SMAW (ARC) Procedures | 8486 | 3.7 hours |
| GLO 3.2 (Objective D3.a.4) | 0.400 | 0.7 h a una |
| Basic SMAW (ARC) Procedures | 8486 | 3.7 nours |
| GLO 3.1 (Objective D3.a.5) | 9496 | 2.7 hours |
| CLO(4.2) (Objective D2 a 6) | 0400 | 3.7 10015 |
| Introduction to Welding Technology | 8378 | 3.7 hours |
| $GI \cap 44$ (Objective D3 a 7) | 0370 | 5.7 110013 |
| Advanced SMAW (ARC) Welding Processes & Procedures | 8488 | 14.8 hours |
| $GI \cap 42$ (Objective D3 a 8) | 0100 | |
| Subtotal for D3.a Shielded Metal Arc Welding (SMAW) I | | 37.7 hours |
| | | - |
| Total for D3 & D3.a | Unit total | 74 hours |
| | (nouis). | L |

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| D6 Gas Metal Arc Welding (GMAW) I | Lesson Pla | Include: n Evaluation Tool |
|---|-----------------------------|--|
| | Course Outline | |
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Introduction to Welding Technology | 8378 | |
| Metal Design / Fabrication & Oxy-Acetylene Procedures | 8414 | 0.7 hours |
| GLO 6.1 (Objective D6.1) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 0.7 hours |
| Advanced SMAW (ARC) Welding Processes & Procedures | 8488 | |
| Advanced Metal Design/Fabrication | 8489 | |
| Applied Specialties & Qualifications | 8503 | |
| GLO 1.1 (Objective D6.2) | | |
| Basic GMAW (MIG) Procedures | 8474 | 0.7 hours |
| GLO 3.1 (Objective D6.3) | | |
| Basic GMAW (MIG) Procedures | 8474 | 1.75 hours |
| GLO 4.2 (Objective D6.4) | | |
| Basic GMAW (MIG) Procedures | 8474 | 1.75 hours |
| GLO 4.2 (Objective D6.5) | | |
| Basic GMAW (MIG) Procedures | 8474 | 1.75 hours |
| GLO 4.2 (Objective D6.6) | - | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 4.2 (Objective D6.7) | | |
| Basic GMAW (MIG) Procedures | 8474 | 1.75 hours |
| GLO 4.2 (Objective D6.8) | | |
| Introduction to Welding Technology | 8378 | 7.0 hours |
| GLO 4.2 (Objective D6.9) | | |
| Subtotal for D6 | | 17.85 hours |
| D6.a Gas Metal Arc Welding (GMAW) I | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 6.1 (Objective D6.a.1) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 0.7 hours |
| GLO 5.1 (Objective D6.a.2) | | |
| Advanced Metal Design/Fabrication | 8489 | 0.7 hours |
| GLO 4.1 (Objective D6.a.3) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 3.1 (Objective D6.a.4) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 3.2 (Objective D6.a.5) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 4.2 (Objective D6.a.6) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 1.75 hours |
| GLO 4.4 (Objective D6.a.7) | | |
| Advanced GMAW (MIG) Welding Processes & Procedures | 8487 | 7.0 hours |
| GLO 4.2 (Objective D6.a.8) | | |
| Subtotal for D6.a Gas Metal Arc Welding (GMAW) I | | 15.4 hours |
| Total for D6 Gas Metal Arc Welding (GMAW) I | Unit total | 35 hours |
| | (nours). 🖻 | |

| D11 Flux Core Arc Welding | Include: | |
|--|--|------------------------|
| (FCAW) 1 (page 1 of 2) | Lesson PlanEvaluation Tool Course Outline | |
| Course names (attach Course Outline(s)) | Course credit | Time Allocated (Hours) |
| | codes/numbers | Theory and Practical |
| GLO 4.2 (Objective D11.1) | 0474 | |
| Advanced GMAW (MIG) Processes & Proceedures | 9/97 | |
| $GI \cap A = (Objective D11 1)$ | 0407 | |
| Applied Specialties & Qualifications | 8503 | |
| $GI \cap G = 1$ (Objective D11 1) | 0000 | 1 4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 1.1 (Objective D11.2) | | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 7.1 (Objective D11.3) | | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 3.1 (Objective D11.4) | | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.1 (Objective D11.5) | | 2.1 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.2 (Objective D11.6) | | 7.0 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 3.2 (Objective D11.7) | | 2.8 hours |
| Subtotal for D11 | | 17.5 hours |
| D11 a Elux Cara Ara Walding (ECAW) | | |
| DTT.a Flux Core Arc Welding (FCAW I) | 0500 | |
| Applied Speciallies & Qualifications | 8503 | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | 1.4 110015 |
| $GI \cap 51$ (Objective D11 a 2) | 0000 | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.1 (Objective D11.a.3) | 0000 | 1.4 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.1 (Objective D11.a.4) | | 2.1 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.1 (Objective D11.a.5) | | 2.1 hours |
| Applied Specialties & Qualifications | 8503 | |
| GLO 4.1 (Objective D11.a.6) | | 7.0 hours |
| Subtotal for D11.a Flux Core Arc Welding (FCAW I) | | 15.4 hours |
| | | |
| The total for all of D11, D11.a, D11.b & D11.c is at the | | |
| bottom of the following page. | | |

The above chart is continued on the next page.

| D11 Flux Core Arc Welding | Include: Lesson PlanEvaluation ToolCourse Outline | | |
|--|--|-------------------------|----------------------|
| (FCAVV) T (page 2 01 2) | Course credit Time Allocated (Hours) | | |
| Course names (attach Course Outline(s)) | codes/nu | mbers | Theory and Practical |
| D11. b Metal Core Arc Welding (MCAW) | | | |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 6.1 (Objective D11.b.1) | | | 1.4 hours |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 1.1 (Objective D11.b.2) | | | 2.1 hours |
| Applied Specialties & Qualifications | 3 | 8503 | |
| GLO 7.1 (Objective D11.b.3) | | | 2.1 hours |
| Applied Specialties & Qualifications | 3 | 8503 | |
| GLO 3.1 (Objective D11.b.4) | | | 2.1 hours |
| Applied Specialties & Qualifications | 3 | 8503 | |
| GLO 3.2 (Objective D11.b.5) | | | 2.1 hours |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 4.2 (Objective D11.b.6) | | | 4.9 hours |
| Applied Specialties & Qualifications | 3 | 8503 | |
| GLO 3.2 (Objective D11.b.7) | | | 3.5 hours |
| Subtotal for D11. b Metal Core Arc Welding (MCAW) | | | 18.2 hours |
| D11 c Metal Core Arc Welding (MCAW) | | | |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 6.1 (Objective D11.c.1) | | | 2.1 hours |
| Applied Specialties & Qualifications | | 8503 | |
| GLO 5.1 (Objective D11.c.2) | | | 2.1 hours |
| Applied Specialties & Qualifications | | 8503 | |
| GLO 4.1 (Objective D11.c.3) | | | 1.4 hours |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 3.2 (Objective D11.c.4) | | | 2.1 hours |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 4.1 (Objective D11.c.5) | | | 2.1 hours |
| Advanced GMAW (MIG) Processes & Procedures | 5 8 | 8487 | |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 4.2 (Objective D11.c.6) | | | 7.0 hours |
| Applied Specialties & Qualifications | 8 | 8503 | |
| GLO 4.4 (Objective D11.c.7) | | | 2.1 hours |
| Subtotal for D11.c Metal Core Arc Welding (MC | CAW) | | 18.9 hours |
| | | | |
| Total for D11, D11.a, D11.b & D11.c (pages 10 a of this UCC) | & 11 | Unit total (hours):► | 70 hours |

| B3 Trade Problems | Incl | ude: ation ToolCourse Outline |
|---|--------------------------------|--|
| Course names (attach Course Outline(s)) | Course credit codes/numbers | Time Allocated (Hours) Theory and Practical |
| Basic GMAW (MIG) Procedures | | |
| GLO 6.2 (Objective B3.1, B3.2, B3,4) | 8474 | 16.8 hours |
| Advanced GMAW (MIG) Welding Processes | | |
| and Procedures | | |
| GLO 6.2 (Objective B3.3, B3.5) | 8487 | 11.2 hours |
| | Unit total (hours):► | 28 hours |
| | | |